



INSTALLATION GUIDE

XODUS 13th/14th GEN F150 CATBACK EXHAUST

XOEXFA2

Help@DriveXodus.com

DriveXodus.com



This installation guide is for instructional purposes only. For best results, professional installation by an experienced technician is always recommended. By reading this guide you agree Integrated Engineering is not responsible for any damage caused by incorrect installation.

DIFFICULTY



Expect 1-1.5 Hours Average

REQUIRED TOOLS

- Jack/Jack Stands or Lift
- 13, 16mm Socket/wrench
- Hanger removal tool or pry bar

BEFORE YOU BEGIN

It is highly recommended to pre-read this entire guide ahead of your installation to familiarize yourself with each step. Always park your vehicle in a safe and level location and allow plenty of time for the engine bay and exhaust to completely cool. Locate and prepare your work space with each required tool listed above. Unbox all components and verify the contents and quantities before you begin. If anything is missing or damaged, please contact us for immediate help at help@drivexodus.com

REQUIRED PARTS

- No additional parts are required for this install

OPTIONAL PARTS

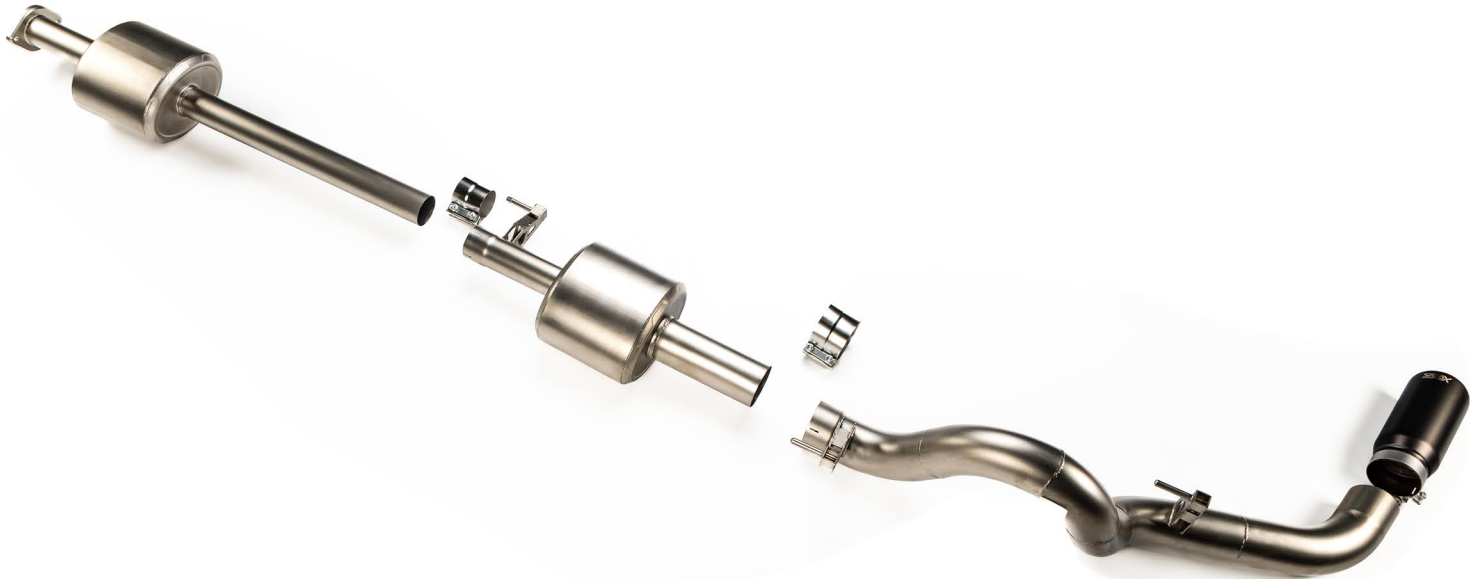
- XOEXFA3 Xodus Equal Length Pipe

SPECIAL NOTE:

This install guide has been photographed and written on a 2019 Ford F150. Some steps and factory hardware specifications may vary depending on vehicle model, year, and region. This guide is for reference purposes only. If you are unsure of the installation procedure for any individual step or part, please seek professional help before proceeding.

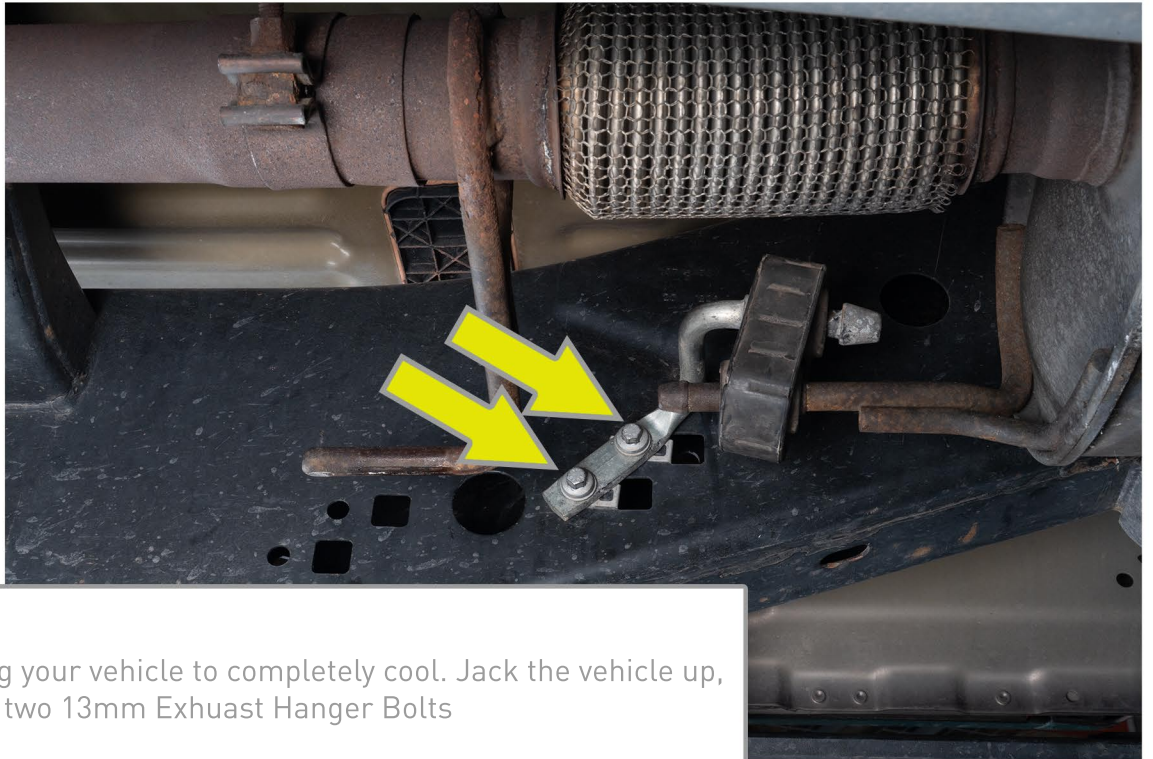
INCLUDED PARTS

- 01 - 13th/14th Gen F-150 Mid Pipe
- 02 - 13th/14th Gen F-150 Rear Section
- 03 - 3in Universal Step Clamp
- 04 - 4in Universal Band Clamp
- 05 - 4in Universal Step Clamp
- 06 - 13th/14th Gen F-150 Muffler
- 07 - 5in Black Exhaust Tip - 4in Tubing - Single Wall
- 08 - 18-8 Stainless Steel Serrated Flange Locknut, M10 x 1.5 mm (2x)
- 09 - BLACK-PHOSPHATE CLASS 10.9 STEEL SCREW, FLANGED HEX HEAD, M10 X 1.5 MM (2x)



Some items may be partially assembled.

1



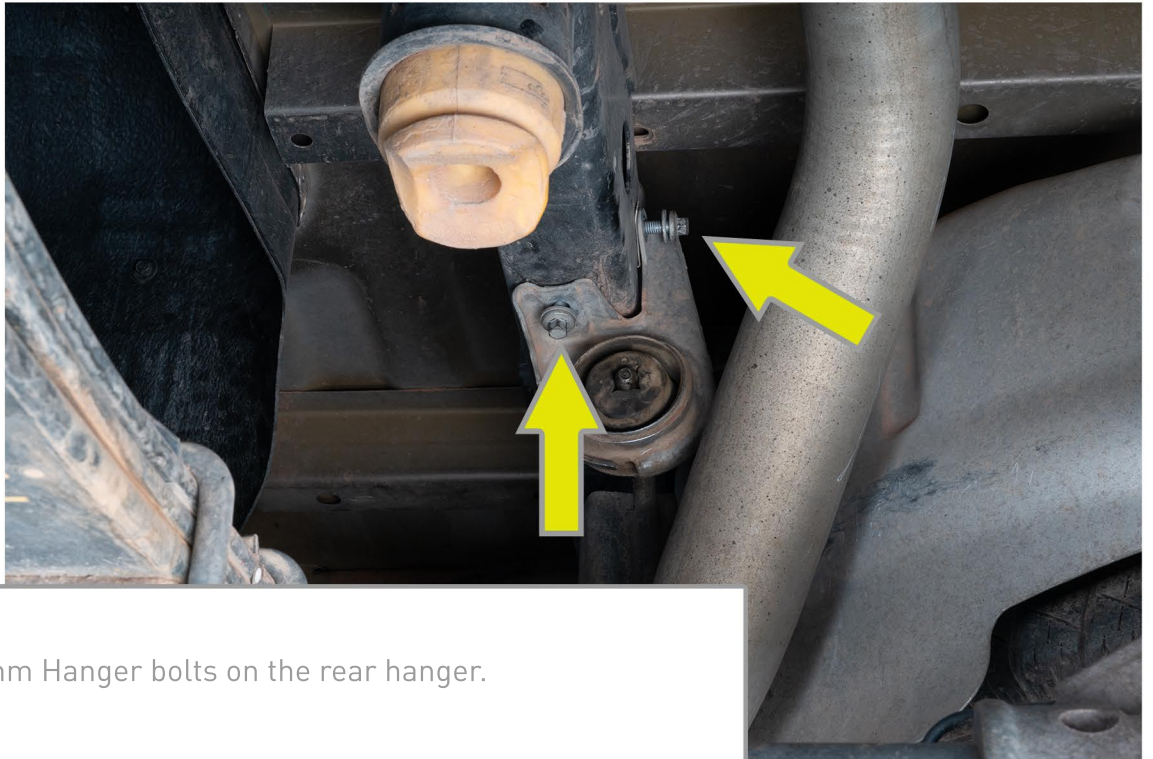
Begin by allowing your vehicle to completely cool. Jack the vehicle up, then remove the two 13mm Exhaust Hanger Bolts

2



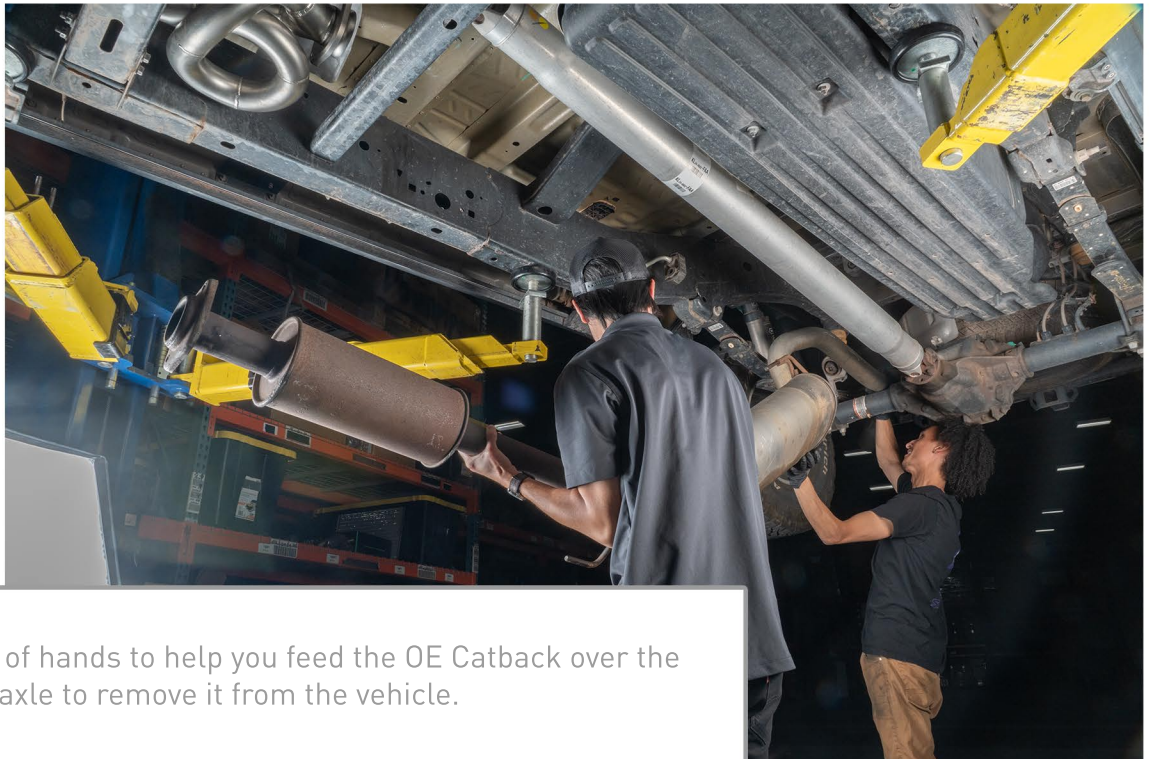
Remove two 16mm Bolts connecting your downpipe to your catback. (Xodus Equal Length Pipe Pictured)

3



Remove two 13mm Hanger bolts on the rear hanger.

4



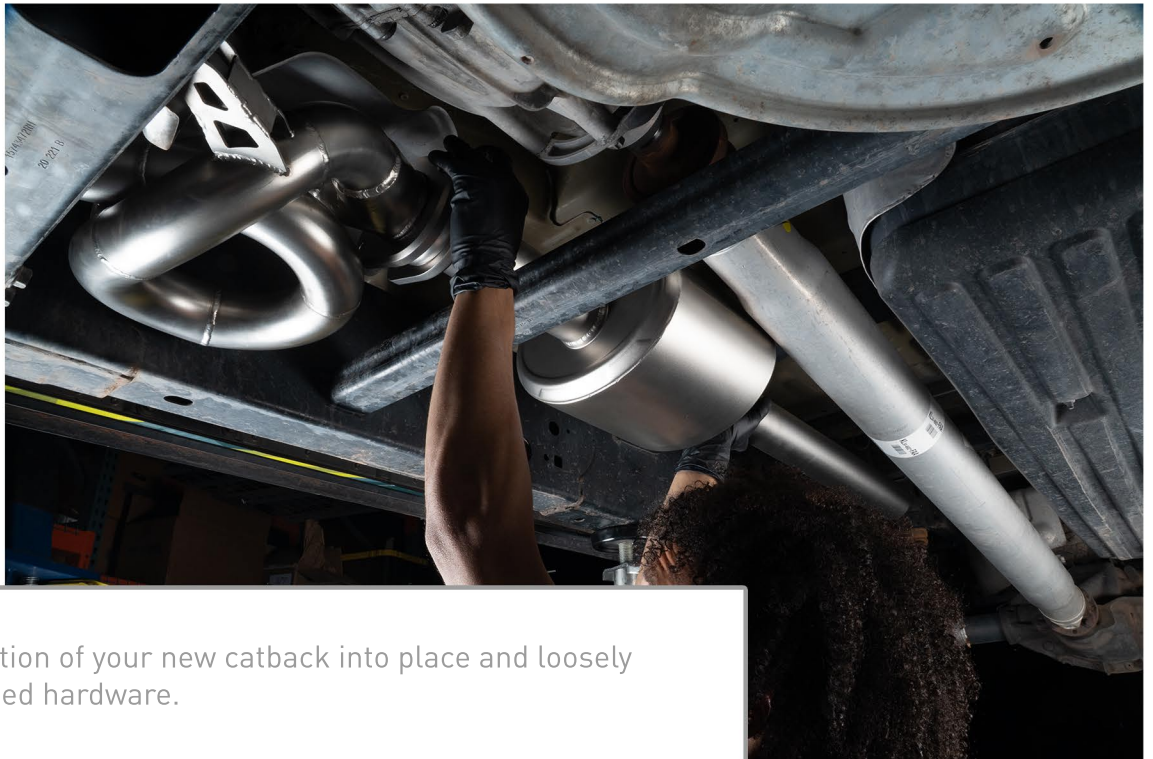
Get another pair of hands to help you feed the OE Catback over the front of the rear axle to remove it from the vehicle.

5



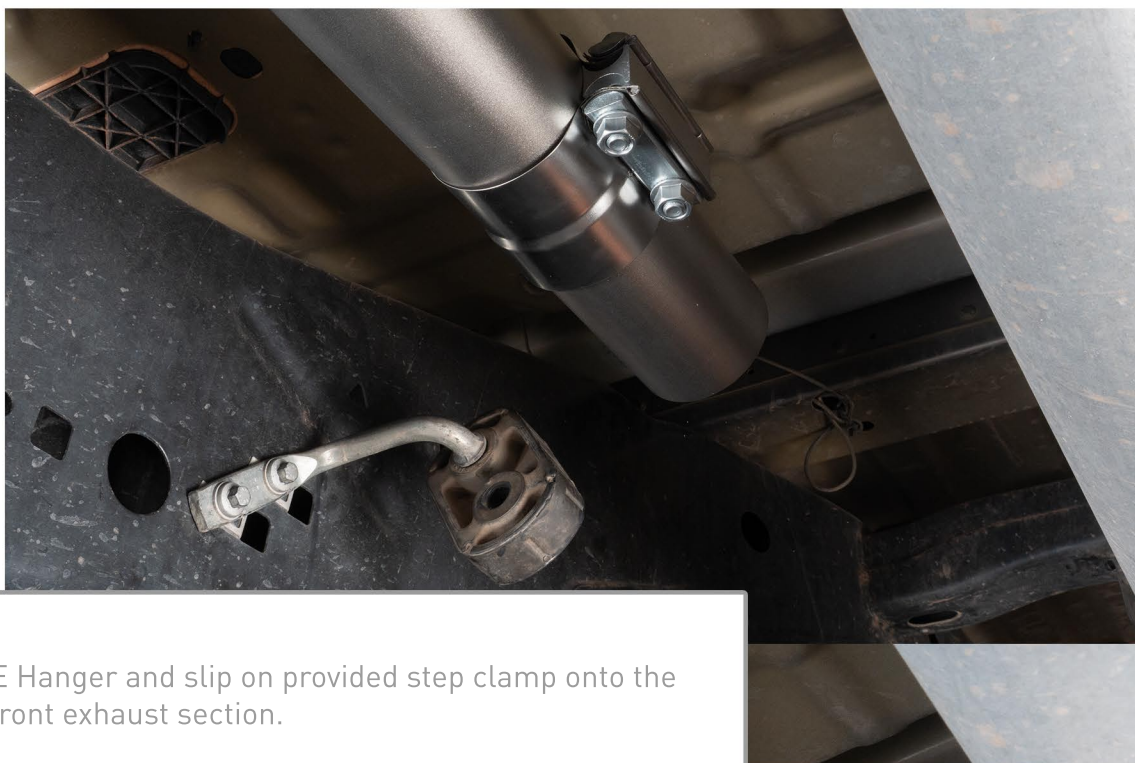
Transfer your OEM Hanger to your new Xodus Catback.

6



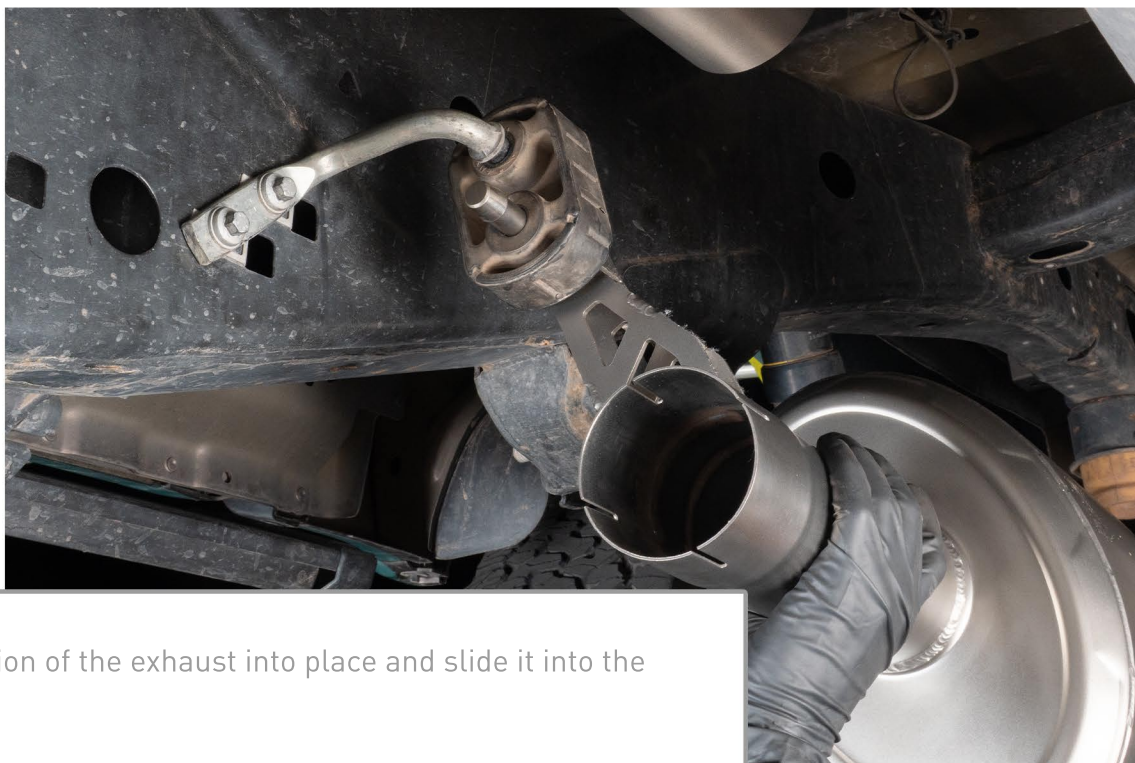
Lift the front section of your new catback into place and loosely install the provided hardware.

7



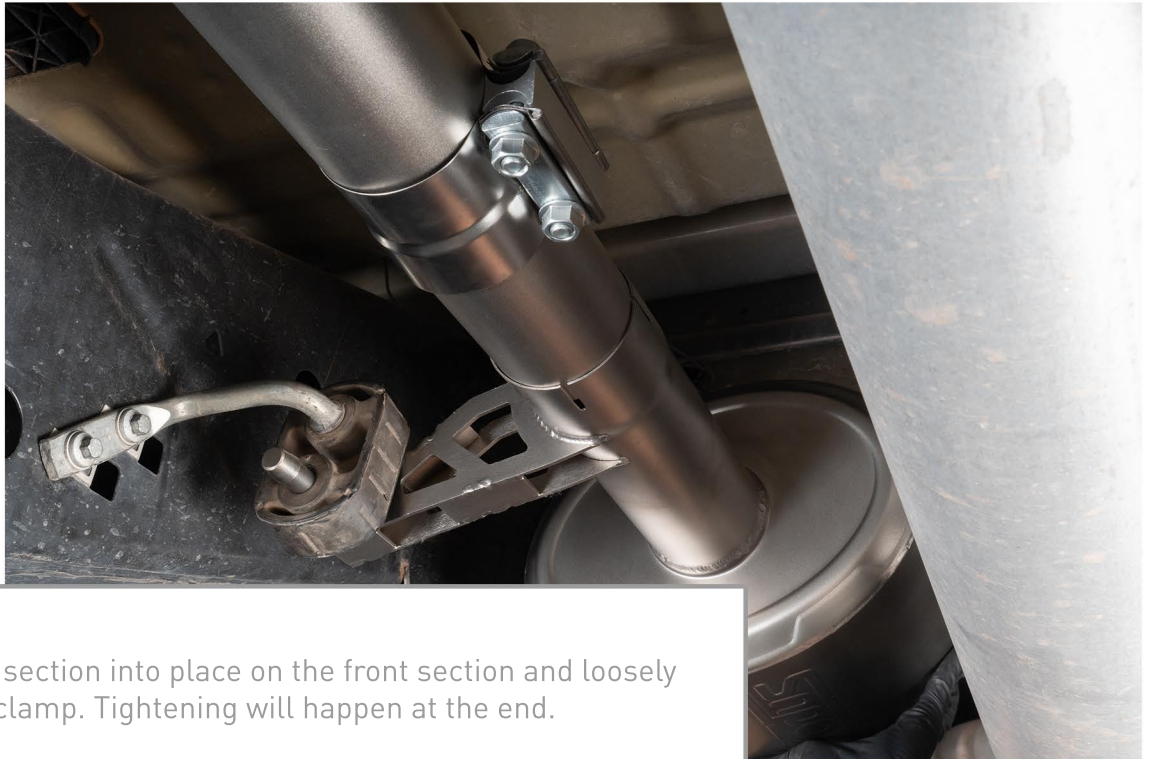
Reinstall your OE Hanger and slip on provided step clamp onto the rear side of the front exhaust section.

8



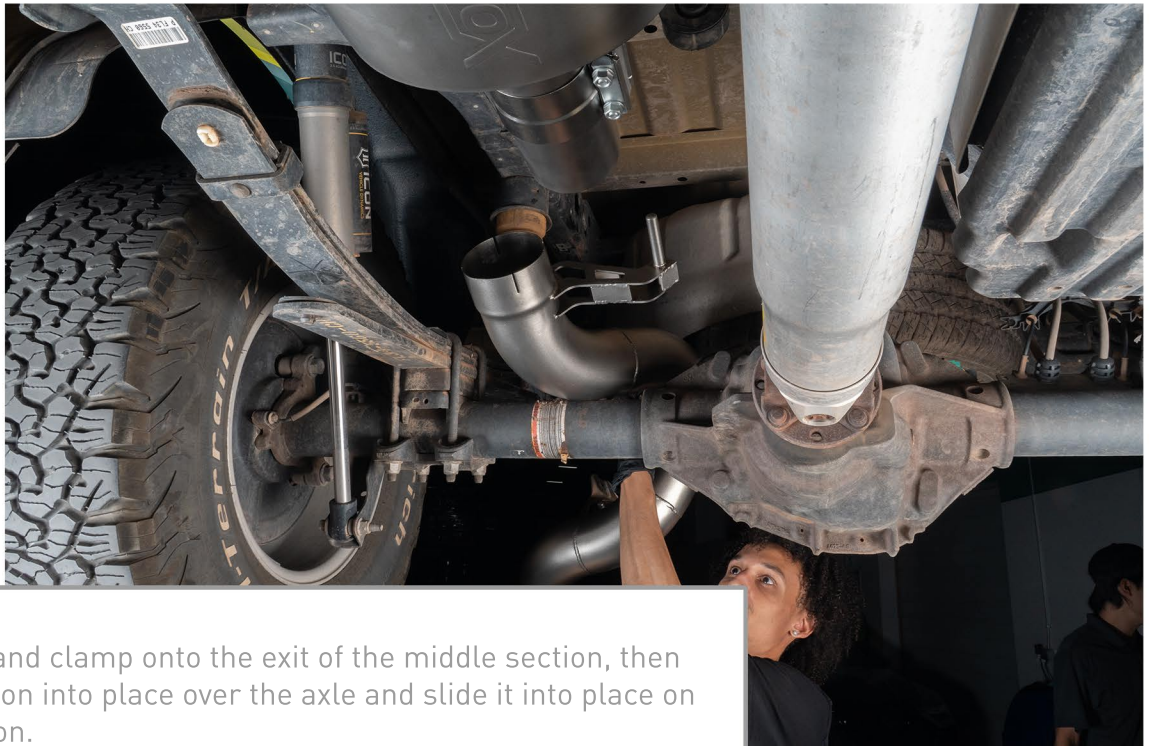
Lift the mid section of the exhaust into place and slide it into the hanger.

9



Slide the middle section into place on the front section and loosely install the band clamp. Tightening will happen at the end.

10



Slide provided band clamp onto the exit of the middle section, then lift the rear section into place over the axle and slide it into place on the middle section.

11



Ensure the hanger is installed on the middle hanger isolator. Lubrication may help.

12



Install the tip, then go from the front of the vehicle to the back and adjust the exhaust so that the hangers and clamps are installed properly. Once everything is oriented correctly, tighten all the clamps to 42 ft/lbs. Installation is now complete! Enjoy the look, sound, and performance of your new Xodus Catback Exhaust!



ENJOY!

Thank you for purchasing an Integrated Engineering product. We are dedicated to serving your performance needs. Please check our website frequently for new product releases. If you have any questions or concerns about this product please do not hesitate to contact us.

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