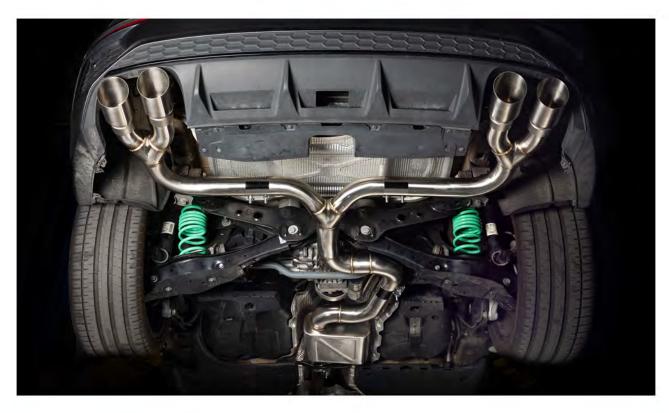
PERFORMANCE BY





INSTALLATION GUIDE IE AUDI BY S3 CATBACK EXHAUST SYSTEM **IEEXDB4**



This installation guide is for instructional purposes only. For best results, professional installation by an experienced technician is always recommended. By reading this guide you agree Integrated Engineering is not responsible for any damage or personal injury caused by incorrect installation.

DIFFICULTY

44848

Expect 60 - 90 minutes on average

REQUIRED PARTS

. No additional parts are required for this install

REQUIRED TOOLS

· Pick

- 15mm wrench
- · Exhaust Hanger Removal Tool
- · 10mm Socket
- 13mm Socket
- •15mm socket

OPTIONAL PARTS

IE ProCore Downpipe IEEXDB1

BEFORE YOU BEGIN

It is highly recommended to pre-read this entire guide ahead of your installation to familiarize yourself with each step. Always park your vehicle in a safe and level location and allow plenty of time for the engine bay and exhaust to completely cool. Locate and prepare your work space with each required tool listed above. Unbox all components and verify the contents and quantities before you begin. If anything is missing or damaged, please contact us for immediate help at support@performancebyie.com

SPECIAL NOTE:

This install guide has been photographed and written on a 2022 Audi S3. Some steps and factory hardware specifications may vary depending on vehicle model, year, and region. This guide is for refrence purposes only. If you are unsure of the installation procedure for any individual step or part, please seek professional help before proceeding.



INCLUDED PARTS

01 - MUFFLER SECTION (1X)

02 - Y PIPE SECTION (1X)

03 - TAILPIPE SECTION (1X LEFT, 1X RIGHT)

04 - EXHAUST TIP (4X)

05 - EXHAUST VALVE PLUG CAP (2X)

06 - BUTT CLAMP (4X)

07 - REDUCER (1X)

08 - STEP CLAMP (1X)



Some items may be partially assembled.





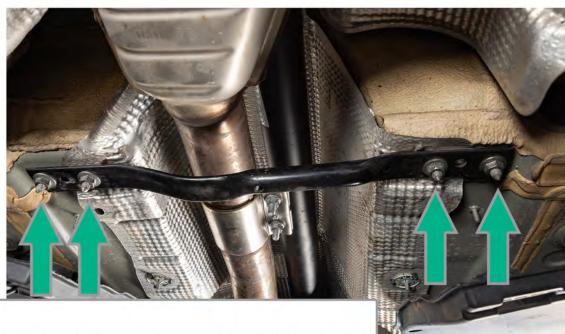
Using a pick tool, unplug valve control plug from driver and passenger side of stock exhaust.

02

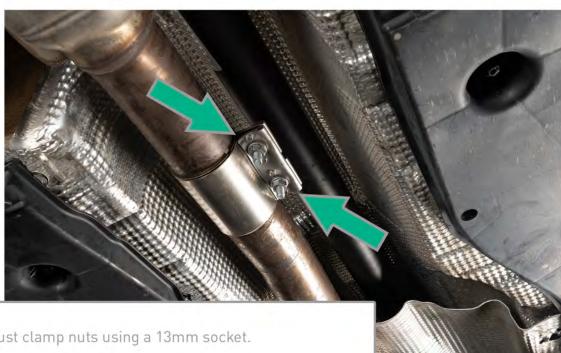


Remove 2 - 10mm bolts to allow access under the stock underbody tray.

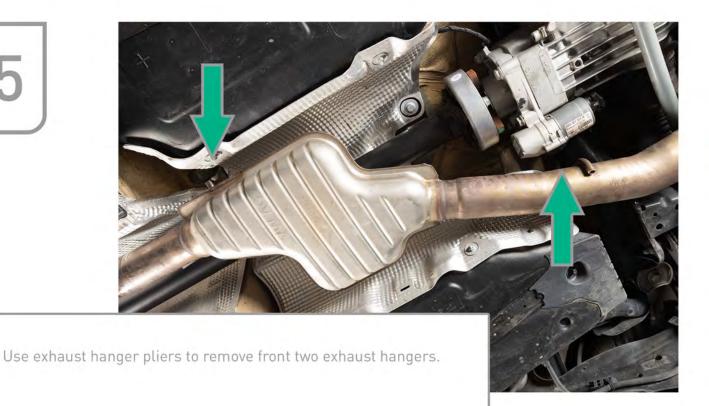


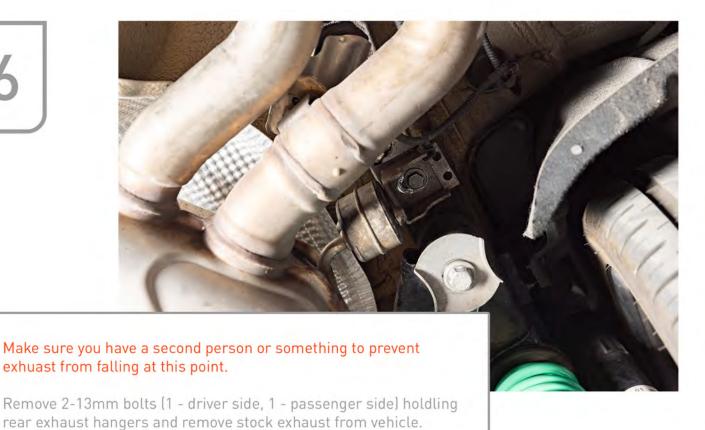


Remove 4 -13mm nuts from cross brace and remove cross brace from vehicle.



Loosen 2 - exhaust clamp nuts using a 13mm socket.







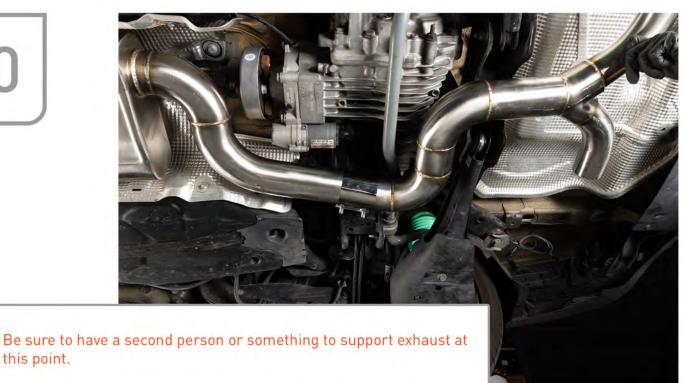
Install included caps on valve control plugs and tuck up out of the way.



Hang muffler section of iE catback using the forward stock exhaust hanger locations.







Using an exhaust clamp, join muffler section and y pipe section of catback. Tighten exhaust clamp using a 15mm socket. Do not tighten all the way, just enough to hold y pipe in place.



this point.

11



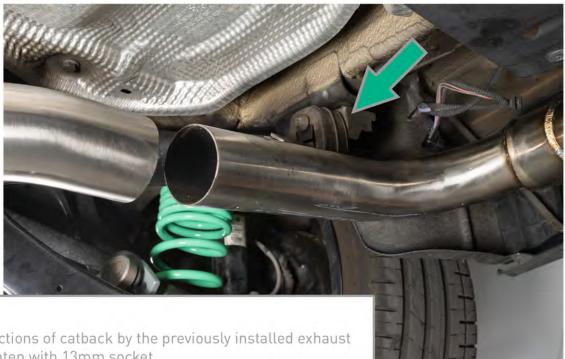
Remove both exhaust hangers from stock exhaust.

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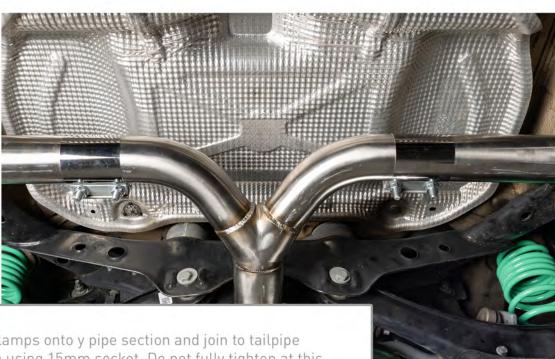


Install previously removed exhuast hangers on iE catback.



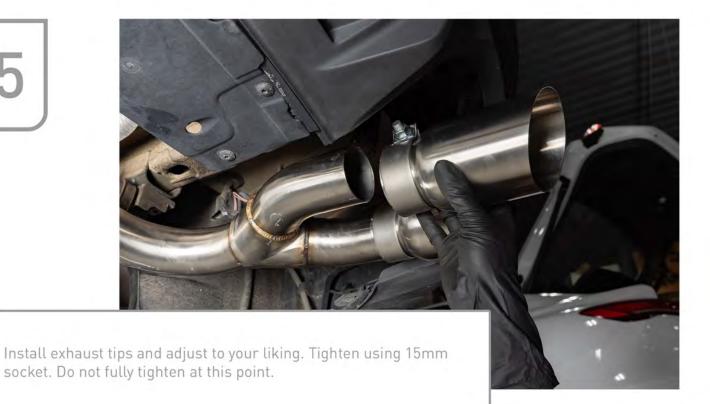


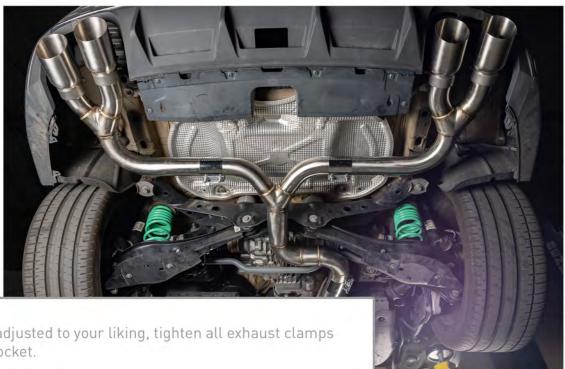
Hang tailpipe sections of catback by the previously installed exhaust hangers and tighten with 13mm socket.



Install exhaust clamps onto y pipe section and join to tailpipe sections. Tighten using 15mm socket. Do not fully tighten at this point.







Once fitment is adjusted to your liking, tighten all exhaust clamps using a 15mm socket.

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Reinstall cross brace using 4 - 13mm nuts. Secure underbody tray using 10mm socket.





Thank you for purchasing an Integrated Engineering product. We are dedicated to serving your performance needs. Please check our website frequently for new product releases. If you have any questions or concerns about this product please do not hesitate to contact us.



HOW WAS YOUR INSTALL?





Awesome! Please leave a review. share.performancebyle.com



Sorry, let us make it right. support.performancebyie.com



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Brother owned since 2007. Garage started for beer money.

